

Applicability

1999 and later model-year vehicles.

Length of Coverage

For 1999-2013 model-year vehicles, service adjustments are covered for the length of the Basic Warranty except for wheel balancing and wheel alignments, which are limited to *one* repair during the first 12 months or 20,000 miles, whichever occurs first.

For 2014 and later model-year vehicles, service adjustments are covered for the length of the Basic Warranty except for wheel balancing and wheel alignments, which are limited to *one* repair during the first 12 months or 12,000 miles, whichever occurs first.

What Is Covered

Any service adjustment listed on the following pages that becomes necessary due to a defect in workmanship is warrantable. **Service adjustment operations may only be performed one time during the service adjustment warranty period.**

A service adjustment is only needed if an item on the vehicle has come from the factory improperly set to specification. Generally, no parts should be involved when making the adjustment to bring the vehicle into proper specification.

Once set, the vehicle is considered by Toyota to be properly adjusted. If the vehicle is found to be "out of specification" at a later date, it would be due to an improper adjustment by the servicing dealer, a defective part, or customer handling for which the customer is responsible.

Service Adjustment Table

002889*	Air conditioner – recharge
011314	V-belt – adjust
014114	Valve clearance – adjust
016913	Cooling system – clean
019214	Ignition timing – adjust
019914	Spark plug – adjust
023913**	Fuel tank – clean
024013**	Fuel line – clean
031314	Clutch pedal assembly – adjust
032424	Automatic transmission throttle rod or cable – adjust

* A/C refrigerant charge is warranted for 12 months, regardless of mileage.

** Depending on the case, cleaning may be considered owner maintenance.

Service Adjustment Table (continued)

042214***	Wheel balance – adjust
043233***	Wheel alignment – adjust (1992 and later)
043314***	Side slip (tie rods) – adjust
043414***	Front wheel steering angle – adjust
043514	Front wheel bearings – adjust
044114	Sector shaft adjusting screw – adjust
044154***	Steering wheel off-center (steering wheel) – adjust
044164***	Steering wheel off-center (tie rods) – adjust
044174***	Steering wheel off-center (steering wheel and tie rods) – adjust
046043	Front disc brake – clean and/or lubrication
046073	Rear drum brake – clean and/or lubrication
046083	Rear disc brake – clean and/or lubrication
046114	Brake pedal – adjust
046214	Parking brake – adjust
053114	Engine hood (hinge and striker) – adjust
064114	Luggage compartment door (hinge and striker) – adjust
064524	Front door glass or window regulator – adjust
064534	Rear door glass or window regulator – adjust
067114	Front door (hinge and striker) – adjust
067144	Front door control link – adjust
067214	Rear door (hinge and striker) – adjust
067244	Rear door control link – adjust
067824	Slide door – adjust
088114	Air conditioner compressor v-belt – adjust

*** For 1999-2013 model-year vehicles, wheel balancing and wheel alignments are limited to *one* repair during the first 12 months or 20,000 miles, whichever occurs first. For 2014 and later model-year vehicles, wheel balancing and wheel alignments are limited to *one* repair during the first 12 months or 12,000 miles, whichever occurs first.

What Is Not Covered

Any service adjustment (excluding wheel balancing and alignment) beyond the length of the Basic Warranty is not warranted.

For wheel balancing and alignment, any adjustment beyond the first 12 months or 20,000 miles (for 1999-2013 model year vehicles) or beyond the first 12 months or 12,000 miles (for 2014 and later model years) is not warranted.

What Is Not Covered (continued)

Any service adjustment which has been previously performed by the same servicing dealer is not warranted.

Any service adjustment which is required as part of the pre-delivery service is not warrantable. Reimbursement for those adjustments found necessary at that time are reimbursed as part of the pre-delivery service allowance. Service adjustments that are part of PDS or owner responsibility are listed below. These adjustment operations are listed in the Toyota Universal Flat Rate Manual for reference only. Please refer to the following list for reference only:

002119	Engine oil – replace
002319	Manual transmission oil – replace
002359	Automatic transmission oil – replace
002419	Differential oil – replace
002449	Power steering fluid – replace
002469	Brake fluid – replace
004316	Clutch system – air bleed
004446	Power steering – air bleed
004466	Brake system – air bleed
005357	Automatic transmission – stall test
005367	Automatic transmission – oil pressure test
005447	Power steering – oil pressure test
011114	Engine – adjust
017913	Air cleaner – clean
053124*	Engine hood (striker) – adjust
064124*	Luggage compartment door (striker) – adjust
067104*	Front door (striker) – adjust
067204*	Rear door (striker) – adjust
" *	Headlights – adjust
"	Interior/exterior – clean
"	Tire inflation pressure – adjust
" *	Seat movement – adjust
" *	Molding – adjust

The seven operations noted above with (*) may be covered in the event that the adjustment is being performed by a dealer other than the selling dealer.

This warranty is subject to those limitations and exclusions as listed in Policy No. 4.17, "What Is Not Covered by the Toyota New Vehicle Limited Warranty."